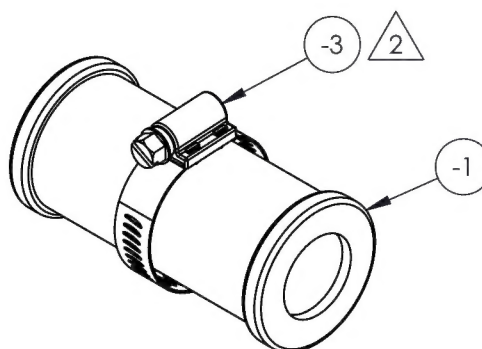


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0050	REDRAWN FROM ORIGINAL TATTERED SKETCH.	4/27/2016	RJC	JAG



NOTES:

1. REF MD T/N 369A9936.

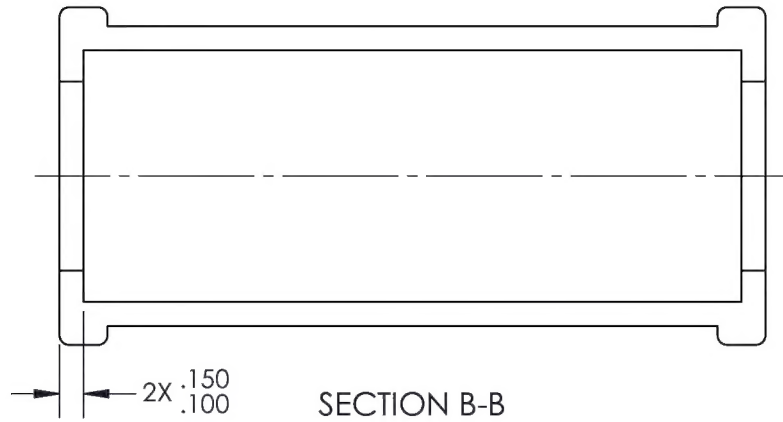
△ PLACE PROTECTIVE PAPER OR FOAM BETWEEN -1 & -3 BEFORE TIGHTENING.

TITLE COLLECTIVE BUNGEE TOOL																				
DWG NO. RBA9936	REV 2																			
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> <tr> <td>HEAT TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td></td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td></td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td></td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td></td> </tr> <tr> <td>APPROVED: GILBERT</td> <td></td> </tr> <tr> <td>SCALE 1:2</td> <td>DATE 4/26/2016</td> </tr> <tr> <td colspan="2">SHEET 1 OF 2</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	HEAT TREAT	FINISH	SPEC	DRAWN BY: CLOUGH		CHECKED: DUERFELDT		OPPS APPR: ANDERSON		QA APPR: LINDSAY		APPROVED: GILBERT		SCALE 1:2	DATE 4/26/2016	SHEET 1 OF 2	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009																			
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QA APPR: LINDSAY																				
APPROVED: GILBERT																				
SCALE 1:2	DATE 4/26/2016																			
SHEET 1 OF 2																				

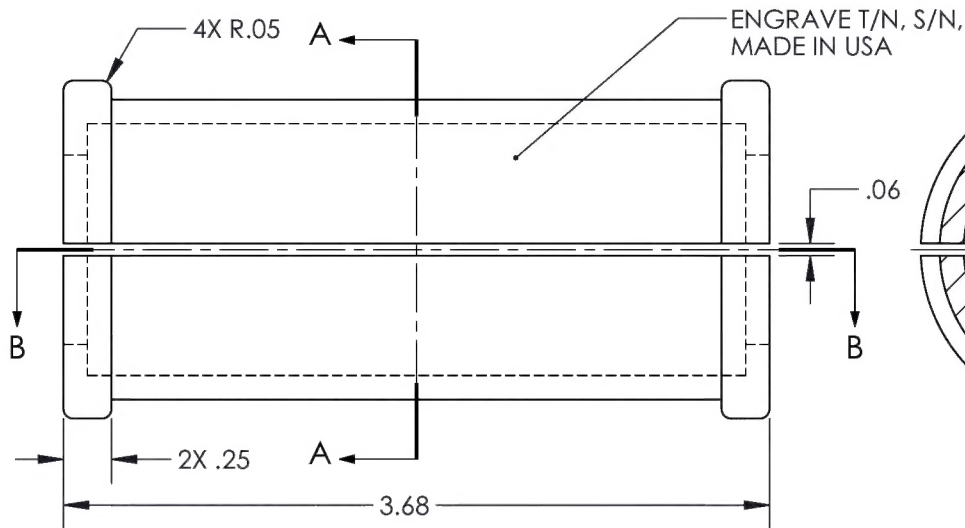
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CLAMP	6061	MAKES TWO PIECES	2
		B/O	-3	1	WORM DRIVE CLAMP	S.S.	1/2 X 13/16 - 1-3/4 I.D. (MCMASTER-CARR #5415K16)	1

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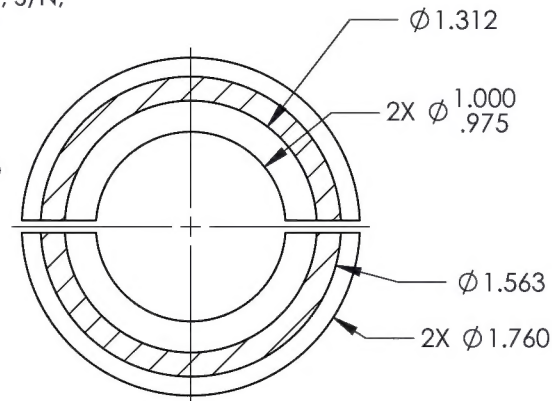
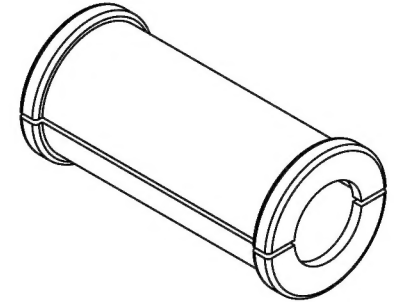
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION B-B



SECTION A-A



(-1)
CLAMP

DART AEROSPACE	
TITLE COLLECTIVE BUNGEE TOOL	
DWG NO. RBA9936-1	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 4/26/2016	USED ON MODEL
	MD
	SHEET 2 OF 2